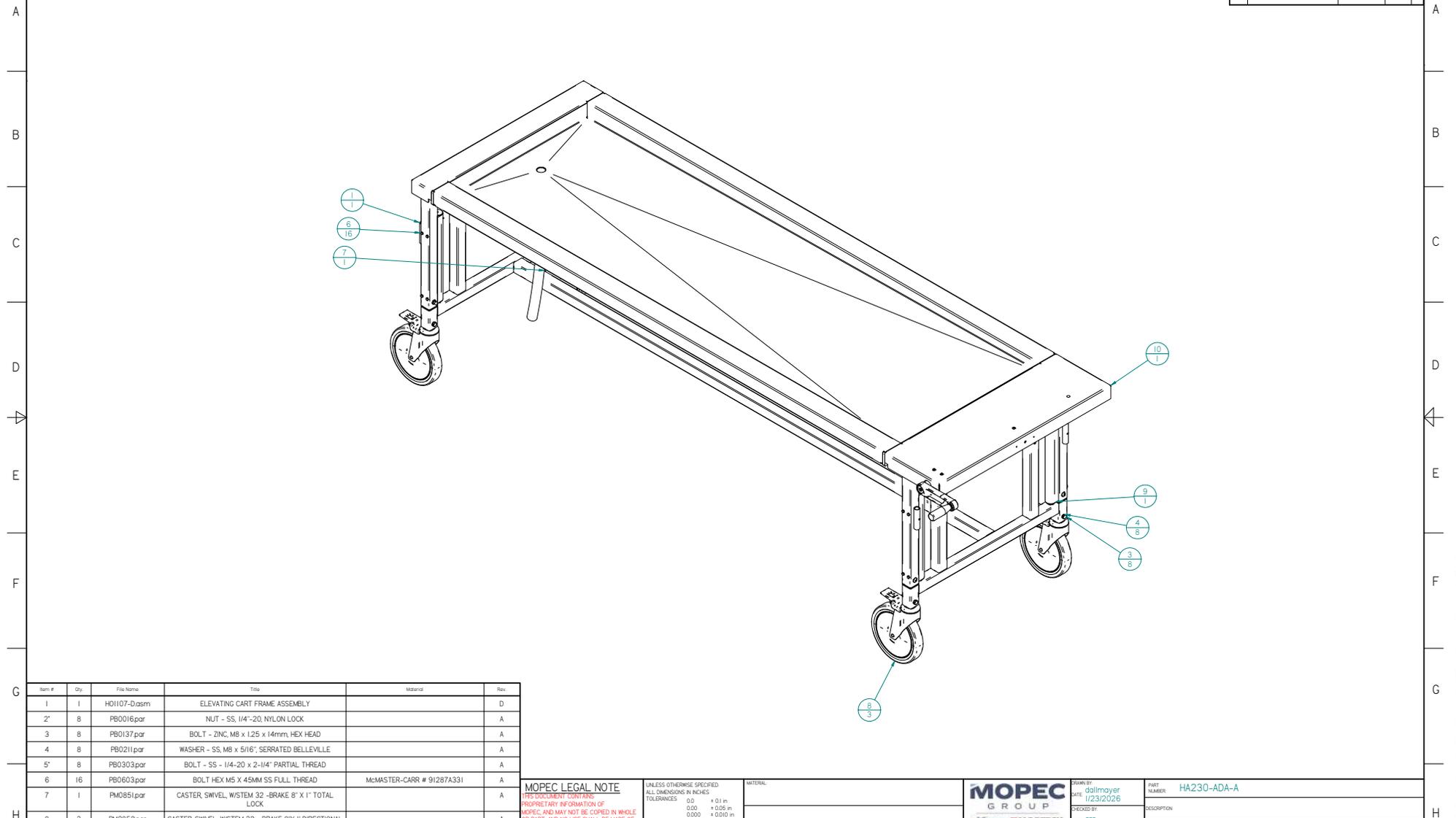


1 2 3 4 5 6 7 8 9 10 11

REV	DESCRIPTION	DATE	BY	APP
A	INITIAL RELEASE	00-XXXX-19	XXXXX	MM



Item #	Qty	Part Name	Title	Material	Rev
1	1	HO1107-D.asm	ELEVATING CART FRAME ASSEMBLY		D
2	8	PB0016.par	NUT - SS, 1/4"-20, NYLON LOCK		A
3	8	PB0137.par	BOLT - ZINC, M8 x 1.25 x 14mm, HEX HEAD		A
4	8	PB0211.par	WASHER - SS, M8 x 5/16", SERRATED BELLEVILLE		A
5	8	PB0303.par	BOLT - SS - 1/4"-20 x 2-1/4" PARTIAL THREAD		A
6	16	PB0603.par	BOLT HEX M5 X 45MM SS FULL THREAD	McMASTER-CARR # 91287A331	A
7	1	PM0851.par	CASTER SWIVEL, W/STEM 32 -BRAKE 8" X 1" TOTAL LOCK		A
8	3	PM0852.par	CASTER SWIVEL, W/STEM 32 - BRAKE 8" X 1" DIRECTIONAL LOCK		A
9	1	PY0006-A.asm	SUSPA, 200MM HC AND LIFTS		A
10	1	SB141-A.asm	ELEVATING CART TOP ASSEMBLY		A

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UNLESS OTHERWISE SPECIFIED
 ALL DIMENSIONS IN INCHES
 TOLERANCES 0.0 ± 0.1 in
 0.00 ± 0.05 in
 0.000 ± 0.010 in
 0.0000 ± 0.0010 in
 ANGLES ± 0.5°
 BREAK ALL CORNERS: 0.063 X 45°
 ALL FILLET RADI: R0.063 (0.25 in)
 INSPECT OVAL DIMENSIONS

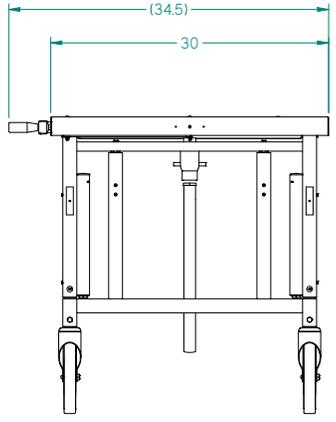
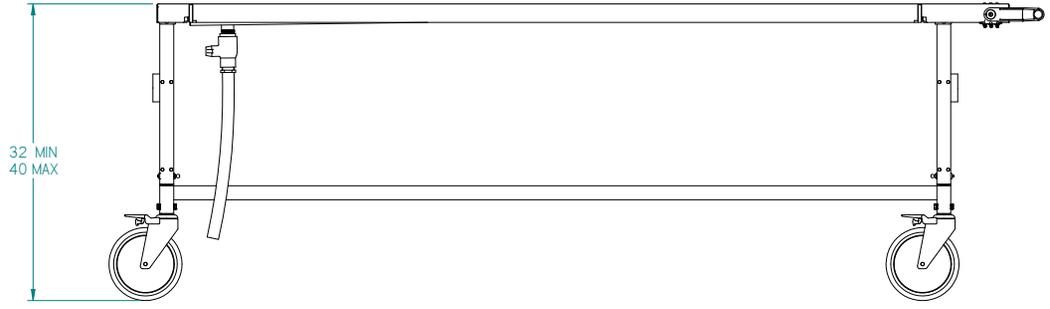
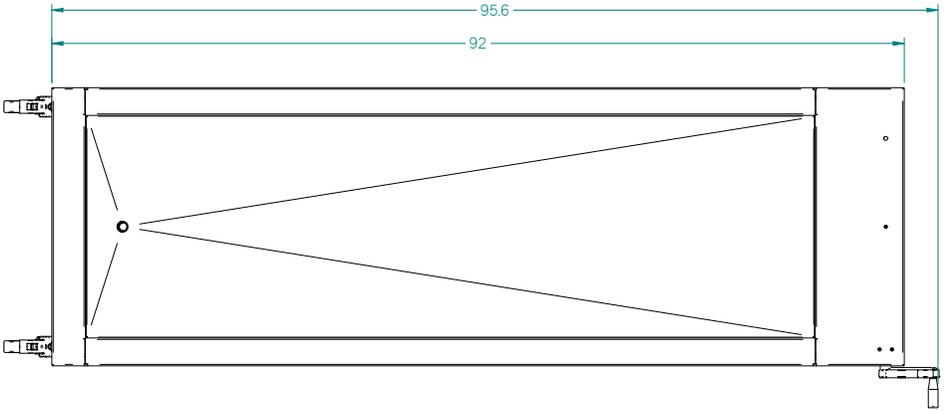
MATERIAL:
 UNLESS OTHERWISE SPECIFIED
 ALL DIMENSIONS IN INCHES

MOPEC GROUP
 Mopec IMORTECH
 DRAWN BY: dillmayer
 DATE: 1/23/2026
 CHECKED BY:
 DATE: 1/23/2026
 APPROVED BY:
 DATE: MMCCCLAIN 1/23/2026
 DRAWN TO: 3RD ANGLE PROJECTION

PART NUMBER: HA230-ADA-A
 DESCRIPTION:
 SIZE: A2
 FILE NAME: HA230-ADA-A.dft
 SCALE: 1:5.56
 DO NOT SCALE IF IN DOUBT ASK
 SHEET 1 OF 2

HA230-ADA-A.dft

REV	DESCRIPTION	DATE	ENR #	ISS
A	INITIAL RELEASE	00-XXXX-19	XXXXXX	MM



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 ALL DIMENSIONS IN INCHES
 TOLERANCES 0.0 ± 0.1 in
 0.00 ± 0.05 in
 0.000 ± 0.010 in
 0.0000 ± 0.0010 in
 ANGLES ± 0.5°
 BREAK ALL CORNERS: 0.063 x 45°
 ALL FILLET RADI: R0.063 (0.125 in)
 INSPECT OVAL DIMENSIONS

MATERIAL:
 UNLESS OTHERWISE SPECIFIED
 ALL DIMENSIONS IN INCHES
 TOLERANCES 0.0 ± 0.1 in
 0.00 ± 0.05 in
 0.000 ± 0.010 in
 0.0000 ± 0.0010 in
 ANGLES ± 0.5°
 BREAK ALL CORNERS: 0.063 x 45°
 ALL FILLET RADI: R0.063 (0.125 in)
 INSPECT OVAL DIMENSIONS

MOPEC GROUP
 MORTTECH
 MOPEC TO SRED ANGLE PROJECTION

DRAWN BY: dalmayer
 DATE: 1/23/2026
 CHECKED BY:
 DATE: 1/23/2026
 APPROVED BY:
 DATE: MMCCCLAIN 1/23/2026

PART NUMBER: HA230-ADA-A
 DESCRIPTION:
 SIZE: A2 FILE NAME: HA230-ADA-A.dft REV: A
 SCALE: 1:6.67 DO NOT SCALE IF IN DOUBT ASK SHEET 2 OF 2

HA230-ADA-A.dft