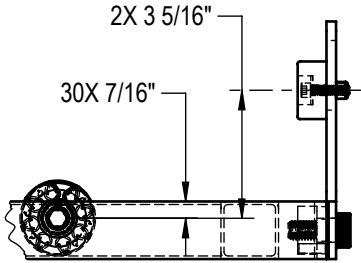
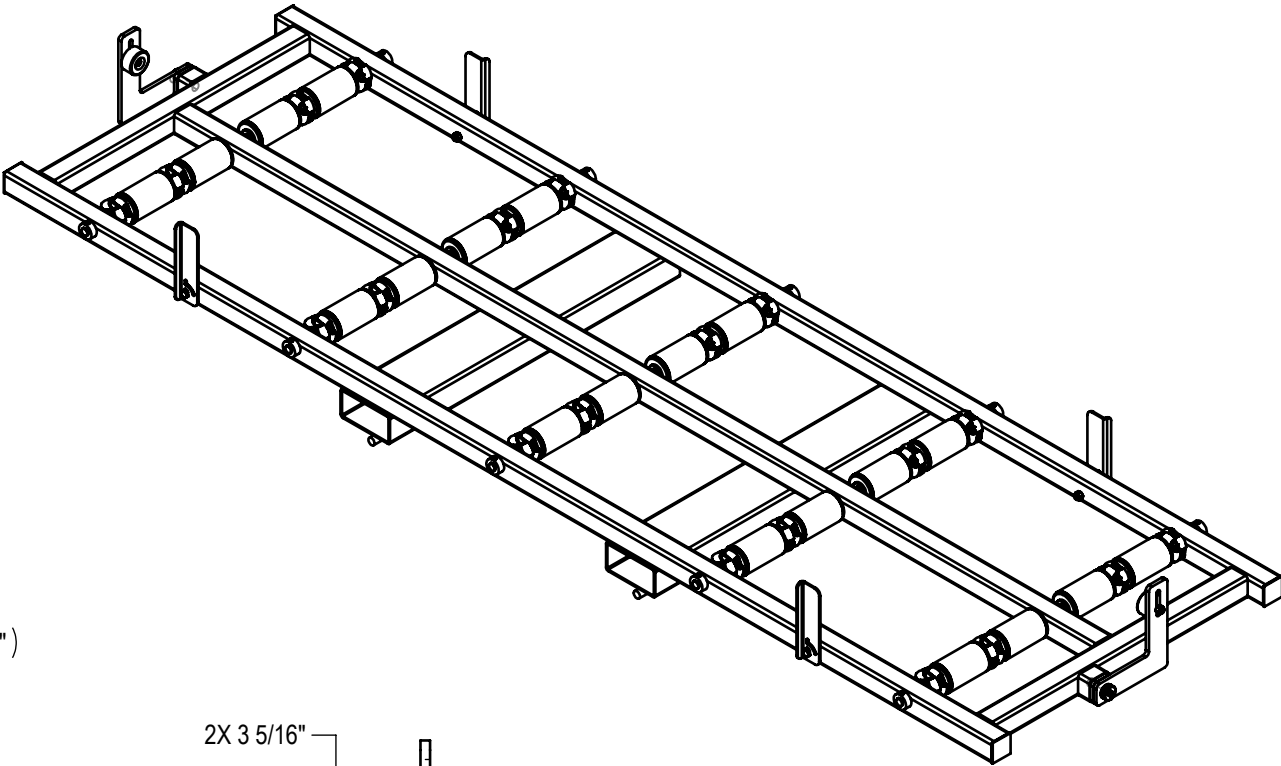
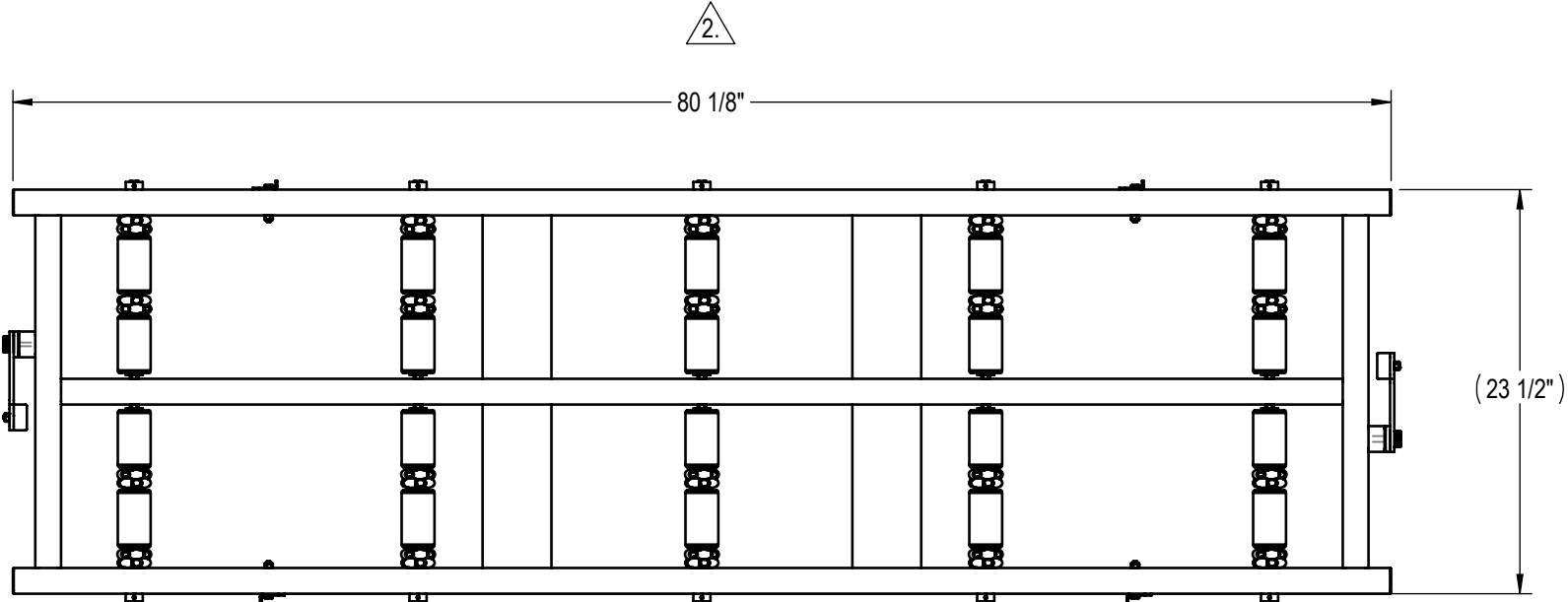


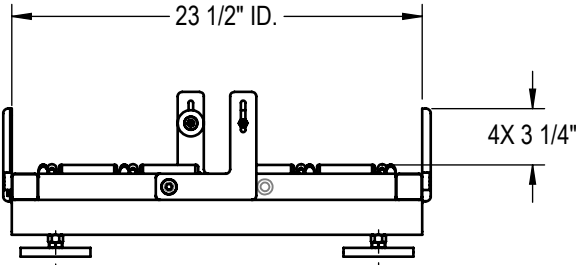
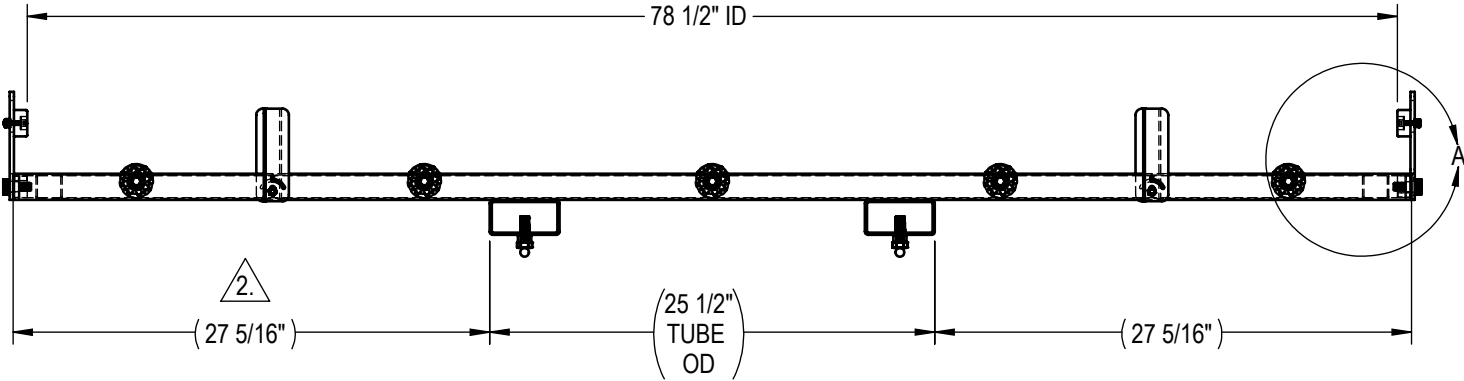
NOTES: UNLESS OTHERWISE SPECIFIED

1. APPLICABLE TO STANDARDS AND SPECIFICATIONS;
ASME Y14.5-2009, DIMENSIONING AND TOLERANCING
ASME Y14.38-2007, ABBREVIATIONS
2. DIMENSIONS INCLUDE END CAP.
3. SOME COMPONENTS OMITTED FOR CLARITY

REVISIONS				
REV.	DCN#	DESCRIPTION	DATE	CHANGED/APPROVED
X01		PRELIMINARY RELEASE	09/28/2021	BW/



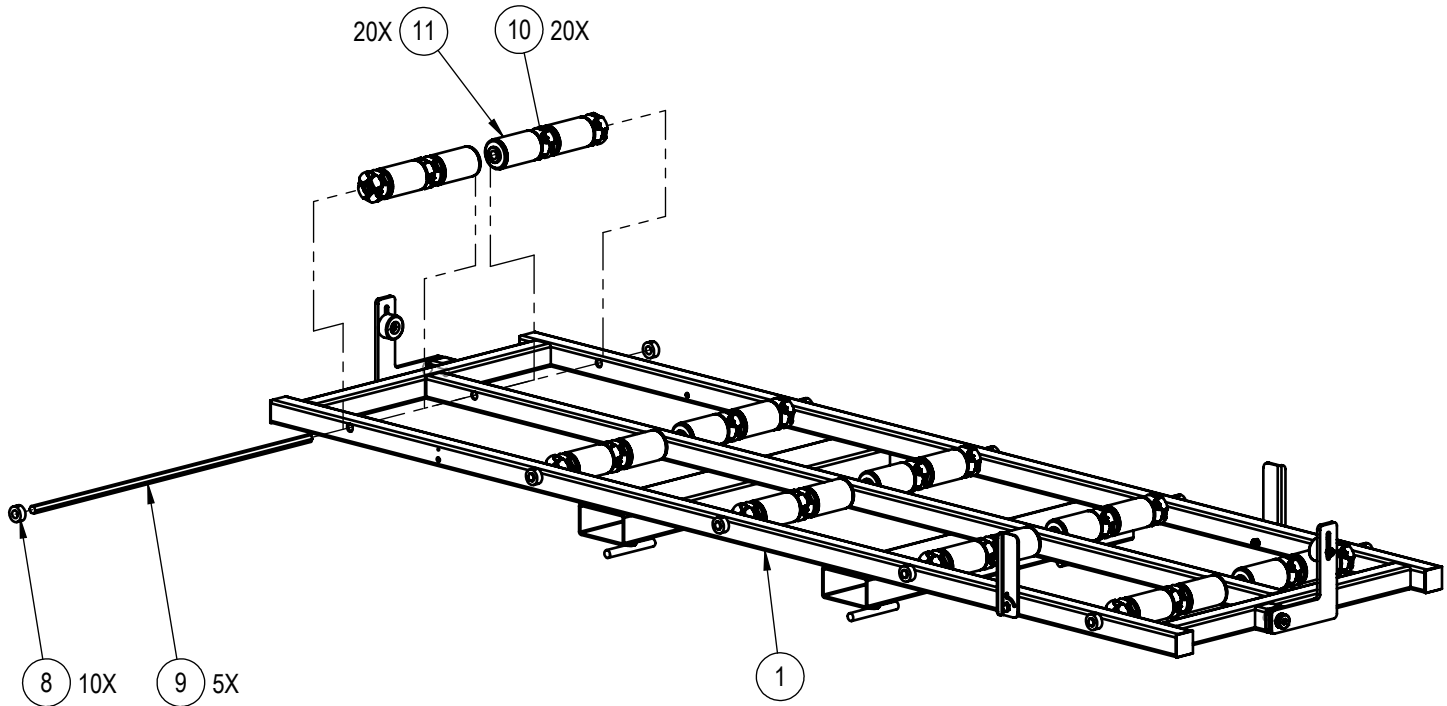
DETAIL A
SCALE 1 : 5



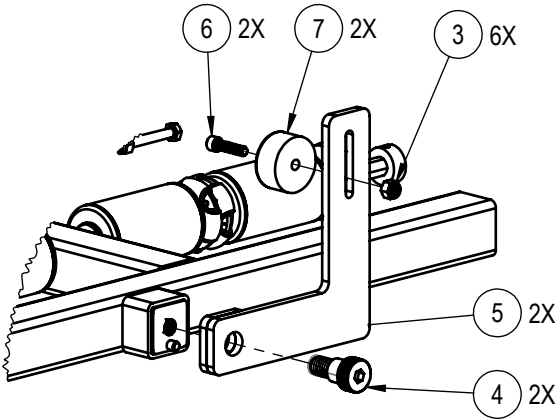
TOLERANCE BLOCK:		PROPRIETARY THIS DOCUMENT AND THE DATE DISCLOSED HEREIN AND HEREWITH IS NOT TO BE REPRODUCED, USED, OR OTHERWISE DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT WRITTEN AUTHORIZATION FROM MORTECH MFG.				411 North Aerojet Avenue Azusa, CA 91702 TEL: (800) 410-0100 (626) 334-1471 FAX: (626) 334-1704 www.mortechmfg.com			
DIMENSIONS ARE IN INCHES									
DECIMALS .X ± .1	ANGLES ± 1°								
DECIMALS .XX ± .01	FRACTIONS ± 1/16"								
DECIMALS .XXX ± .005				TITLE					
DO NOT SCALE DRAWING		APPROVALS		DATE		ROLLER PALLET ASSEMBLY, END LOAD/SIDE LOAD- 23", HYDRAULIC			
MATERIAL		DRAWN BY		09/28/2021					
SEE PARTS LIST		CHECKED BY				SIZE			
FINISH		APPROVED BY				B			
GRAINED						DWG NO.			
						M601H-ESL23			
						REV.			
						X01			
						SCALE			
						1:11			
						NEXT ASSY.			
						SHEET			
						1 OF 2			

NOTES: UNLESS OTHERWISE SPECIFIED

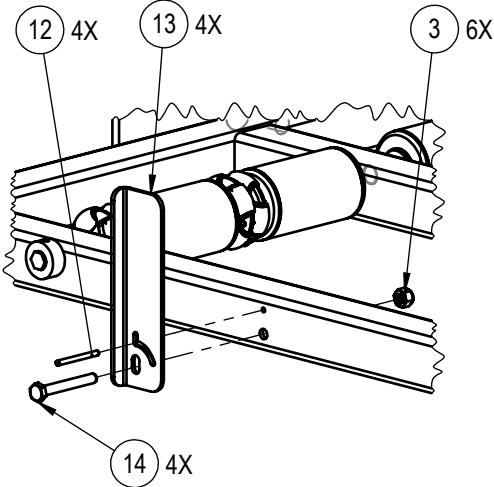
1. APPLICABLE TO STANDARDS AND SPECIFICATIONS;
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ASME Y14.38-2007, ABBREVIATIONS
2. DIMENSIONS INCLUDE END CAP.
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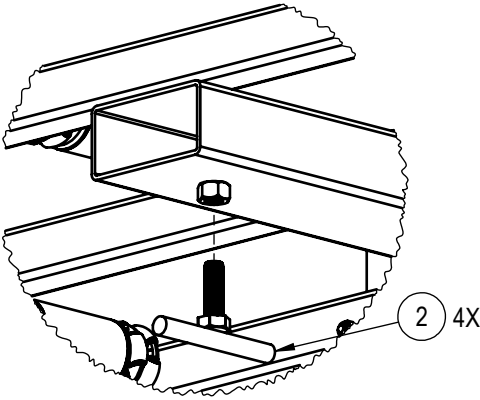
ROLLER ASSEMBLY



FLIP LATCH ASSEMBLY
SCALE 1:5



SHEET METAL FLIP LATCH ASSEMBLY DETAIL
SCALE 1: 5



SAFETY BOLT ASSEMBLY
SCALE 1:5

14	4	SCREWHC25202SS	SCREW, HEX HEAD CAP- .25-20 X 2.00" L, SS
13	4	M-1099	LATCH, FLIP- 5.31 X 1.43
12	4	PINRL12115SS	PIN, ROLL- .125 X 1.500 L, SS
11	20	ROLLER190356PVC	ROLLER ASSEMBLY, 1.90 X 3.75- PVC
10	20	ROLLERESL196	ROLLER, END/SIDE LOAD- 50mm DIA X 27.50mm
9	5	M601H-ESL23-600	BAR, HEX- 7/16" X 24 1/2" L
8	10	COLLARSH51437	COLLAR, SHAFT- 1/2" ID X 1" OD X 7/16" L
7	2	BUMPER15075RBR	BUMPER, RUBBER- 1.50 X .75, WITH WASHER
6	2	SCREWSHC25201SS	SCREW, SOCKET HEAD CAP- .25-20 X 1.00 L, SS
5	2	M-1073	LATCH, TRAY- 180 DEGREE, ADJUSTABLE
4	2	BOLTSH51356STL	BOLT, SHOULDER- .50-13 X .63 OD X .50 L, STL
3	6	NUTLKTHK2520SS	NUT, LOCK, THICK- .25-20, WITH NYLON INSERT, SS
2	4	M-847	SAFETY BOLT SUBASSEMBLY
1	1	M601HESL23-700	ROLLER PALLET FRAME SUBASSEMBLY, END LOAD/ SIDE LOAD- 23" HYDRAULIC
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION

PARTS LIST

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DECIMALS .X ± .1	ANGLES ± 1°	APPROVALS		DATE		TITLE	
DECIMALS .XX ± .01	FRACTIONS ± 1/16"	DO NOT SCALE DRAWING		DRAWN BY		B	
DECIMALS .XXX ± .005		SEE PARTS LIST		CHECKED BY		M601H-ESL23	
FINISH	GRAINED	APPROVED BY		SCALE		X01	
				1:8		2 OF 2	