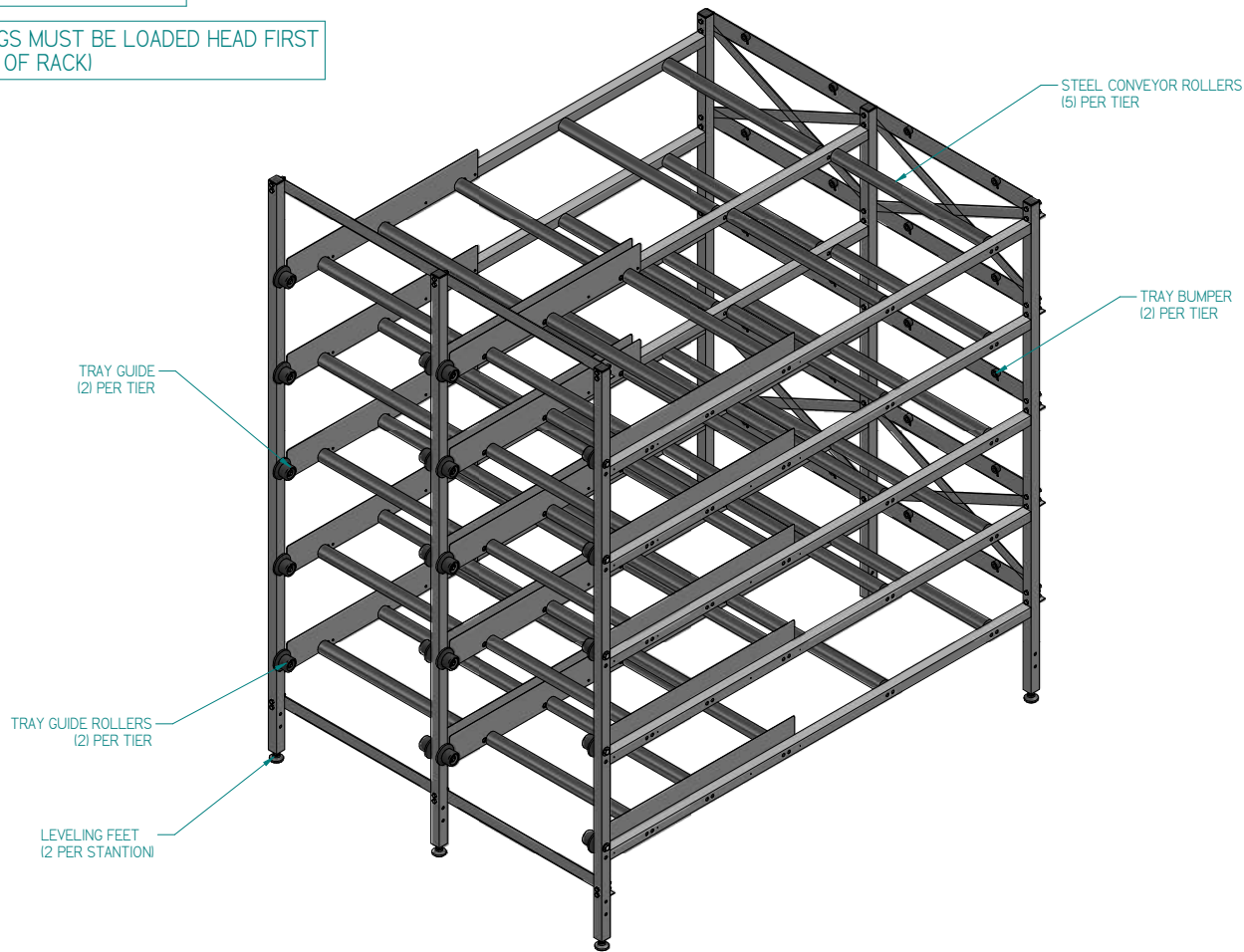


TRAYS SOLD SEPARATELY

NOTE: TRAYS WITH DRAIN PLUGS MUST BE LOADED HEAD FIRST
(DRAIN PLUG NEAREST FRONT OF RACK)



APPROVED BY: _____	DATE: _____
<input type="checkbox"/> AS SHOWN (PROCEED WITH FABRICATION)	
<input type="checkbox"/> AS NOTED (TO BE RESUBMITTED FOR FINAL APPROVAL)	

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MOPEC 2025

UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS IN INCHES:
TOLERANCES: 00 ± 0.1 in
000 ± 0.05 in
0.000 ± 0.001 in
0.0000 ± 0.0010 in
ANGLES: ±0.5°
BREAK: ALL CORNERS 0.063 X 45°
ALL FILLET RADIUS 0.063 (0.125 in)
RESPECT OVAL DIMENSIONS

CUSTOMER NAME: _____
CITY/STATE: _____
Error: No reference
PROJECT #: _____
Error: No reference

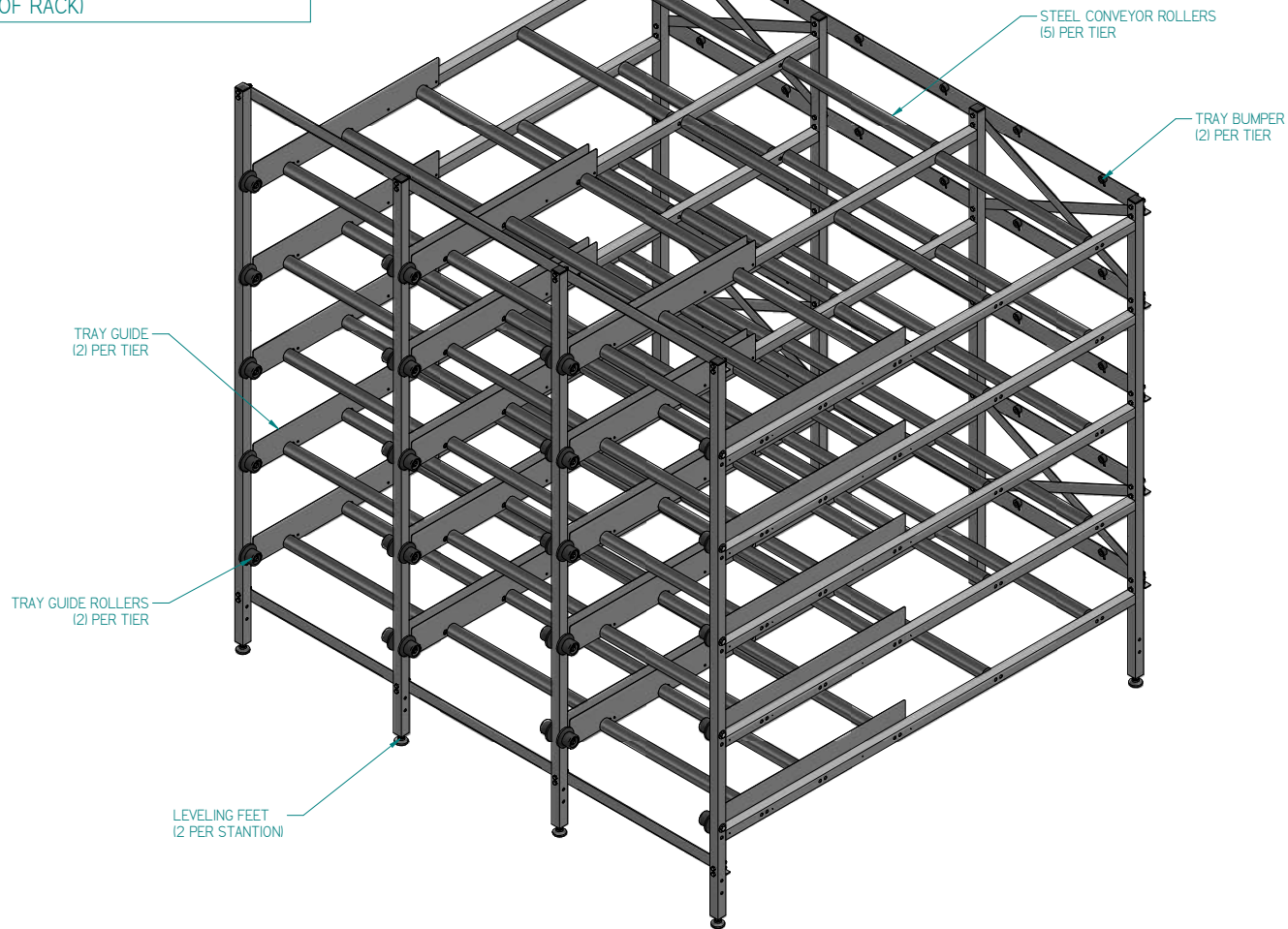
MOPEC GROUP
Mopec MORTTECH
PH 1-248-291-2040 FAX 1-248-291-2050
DRAWN TO
3RD ANGLE
PROJECTION

DRAWN BY: Rudolph
DATE: 9/9/2022
CHECKED BY: _____
DATE: 9/9/2022
APPROVED BY: _____
DATE: MMcCLAIN
DATE: 9/9/2022

PRODUCT NAME: <u>IJ27 502-A</u>	
DESCRIPTION: <u>27" X 5 X 2 IO-BODY RACK, ROLLER FIXED</u>	
SIZE: <u>A2</u>	DRAWING NUMBER: <u>IJ27 502-A APPROVAL.dft</u>
SCALE: <u>1:1</u>	DO NOT SCALE IF IN DOUBT ASK
SHEET 1 OF 2	

TRAYS SOLD SEPARATELY

NOTE: TRAYS WITH DRAIN PLUGS MUST BE LOADED HEAD FIRST
(DRAIN PLUG NEAREST FRONT OF RACK)



APPROVED BY: _____	DATE: _____
<input type="checkbox"/> AS SHOWN (PROCEED WITH FABRICATION)	
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TOLERANCES: 00 ± 0.1 in
000 ± 0.05 in
0000 ± 0.010 in
00000 ± 0.0010 in
ANGLES: ± 0.5°
BREAK ALL CORNERS 0.063 X 45°
ALL FILLET RADIUS 0.063 (0.125 in)
INSPECT OVAL DIMENSIONS

CUSTOMER NAME: _____
CITY/STATE: _____
Error: No reference
PROJECT # _____
Error: No reference

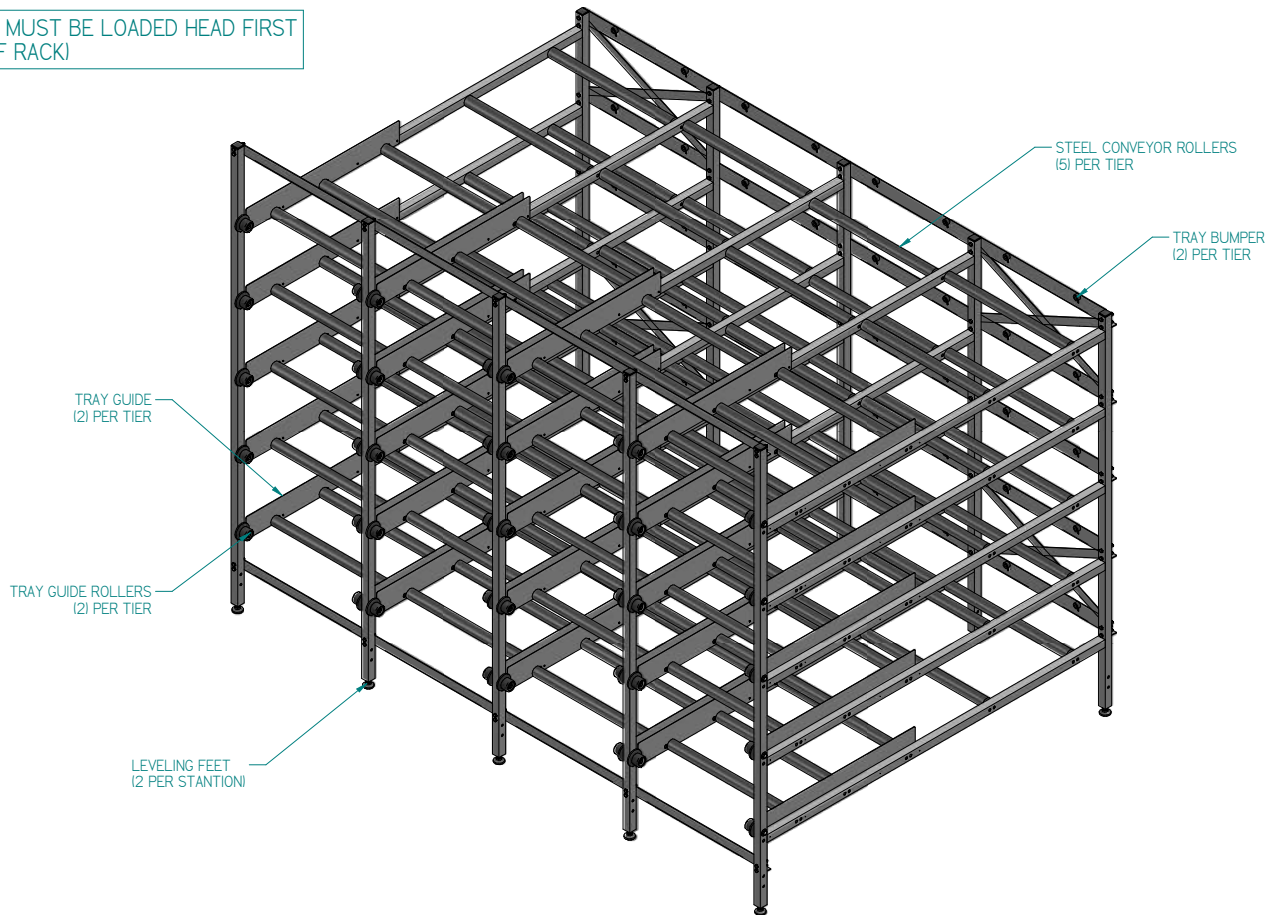
MOPEC GROUP
Mopec MORTTECH
PH 1-248-291-2040 FAX 1-248-291-2050
DRAWN TO
3RD ANGLE
PROJECTION

DRAWN BY: rudolph
DATE: 9/12/2022
CHECKED BY: _____
DATE: 9/12/2022
APPROVED BY: _____
DATE: MMcCLAIN
DATE: 9/12/2022

PRODUCT NAME: <u>IJ27 503-A</u>	
DESCRIPTION: <u>27" X 5 X 3 IS-BODY RACK, ROLLER FIXED</u>	
SIZE: <u>A2</u>	DRAWING NUMBER: <u>IJ27 503-A APPROVAL.dft</u>
SCALE: <u>1:1</u>	DO NOT SCALE IF IN DOUBT ASK
SHEET 1 OF 2	

TRAYS SOLD SEPARATELY

NOTE: TRAYS WITH DRAIN PLUGS MUST BE LOADED HEAD FIRST
(DRAIN PLUG NEAREST FRONT OF RACK)



APPROVED BY:	DATE:
<input type="checkbox"/> AS SHOWN (PROCEED WITH FABRICATION)	
<input type="checkbox"/> AS NOTED (TO BE RESUBMITTED FOR FINAL APPROVAL)	

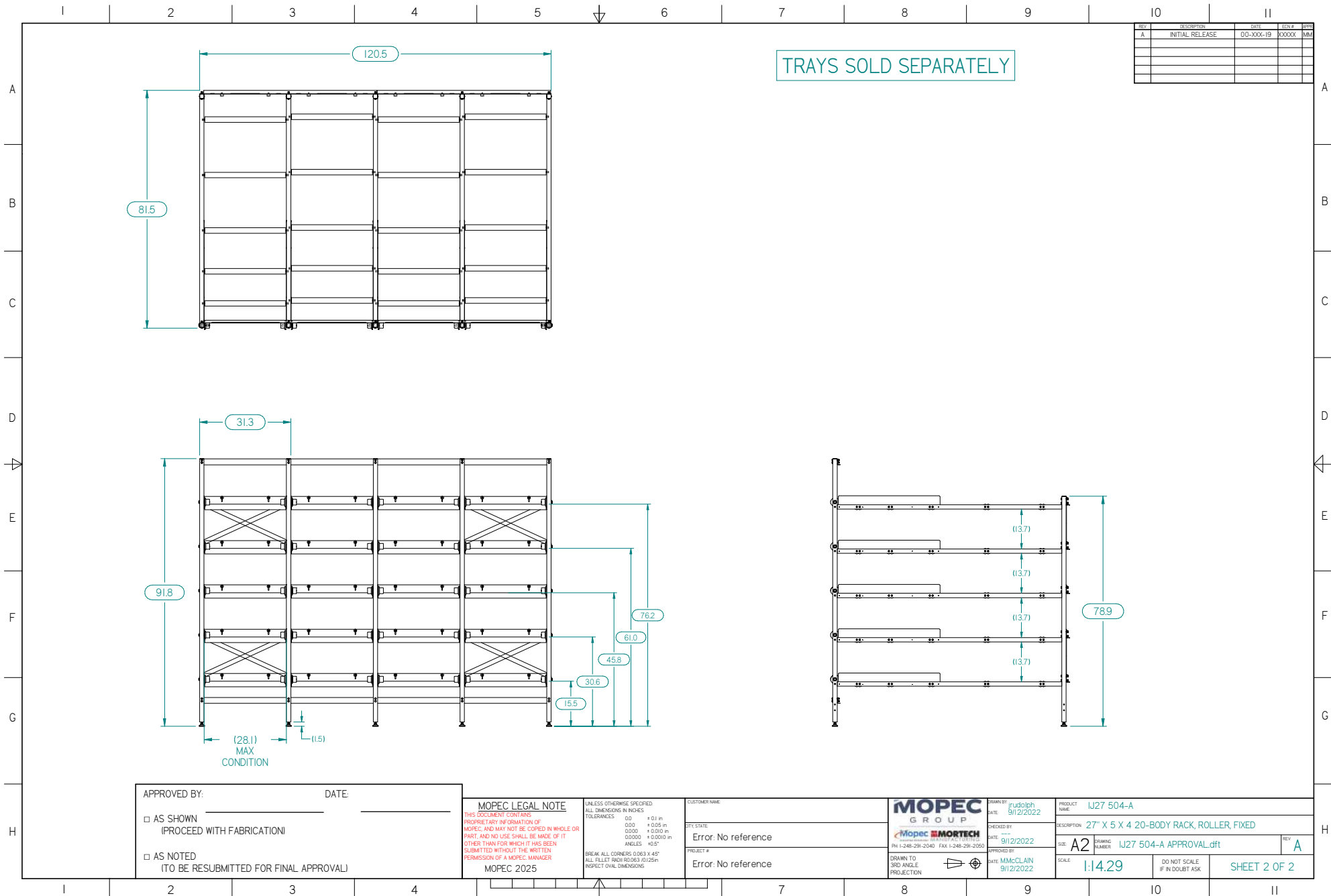
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UNLESS OTHERWISE SPECIFIED
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000 ± 0.05 in
0.0000 ± 0.0010 in
ANGLES: ±0.5°
BREAK ALL CORNERS 0.063 X 45°
ALL FILLET RADIUS 0.063 (0.125 in)
INSPECT OVAL DIMENSIONS

CUSTOMER NAME:
Error: No reference
CITY/STATE:
Error: No reference
PROJECT #:
Error: No reference

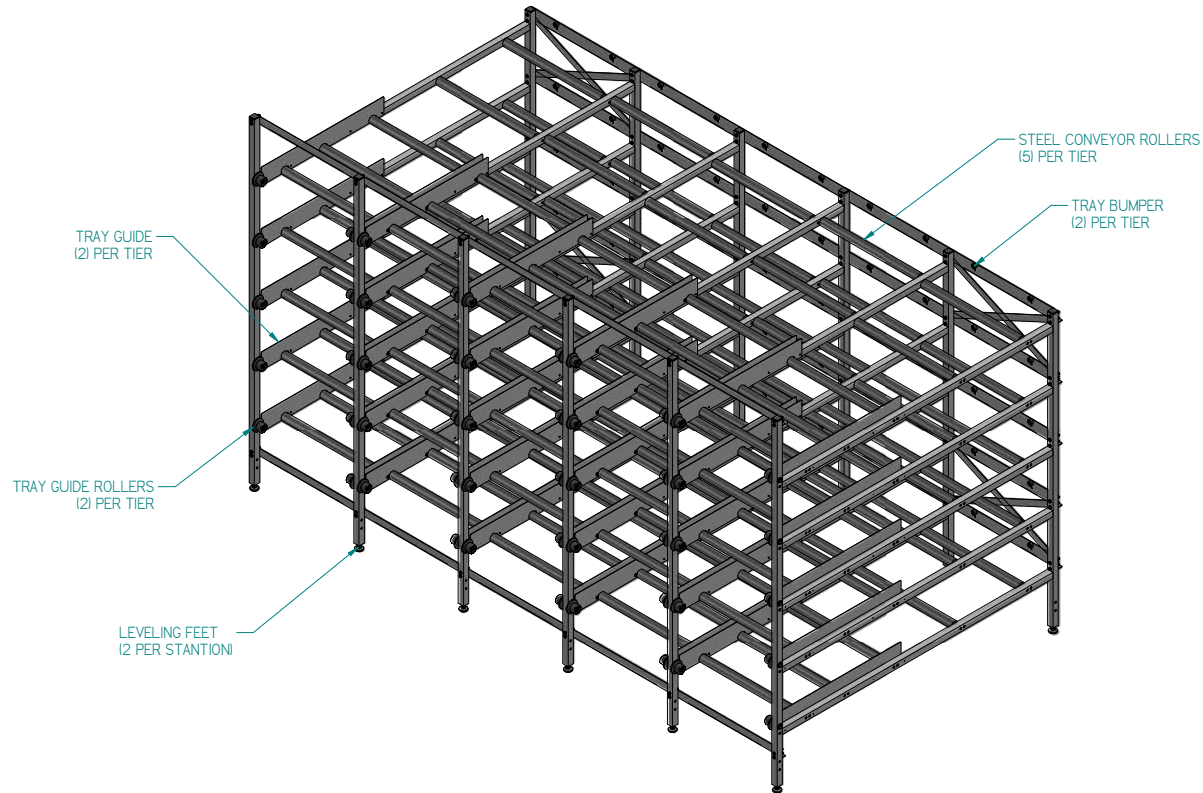
MOPEC GROUP
Mopec MORTTECH
PH 1-248-291-2040 FAX 1-248-291-2050
DRAWN TO
3RD ANGLE
PROJECTION

DRAWN BY: DATE: 9/12/2022	PRODUCT NAME: IJ27 504-A
CHECKED BY: DATE: 9/12/2022	DESCRIPTION: 27" X 5 X 4 20-BODY RACK, ROLLER, FIXED
APPROVED BY: DATE: MMCCCLAIN 9/12/2022	SIZE: A2
SCALE: 1:1	DO NOT SCALE IF IN DOUBT ASK
SHEET 1 OF 2	



TRAYS SOLD SEPARATELY

NOTE: TRAYS WITH DRAIN PLUGS MUST BE LOADED HEAD FIRST
(DRAIN PLUG NEAREST FRONT OF RACK)



APPROVED BY:	DATE:
<input type="checkbox"/> AS SHOWN (PROCEED WITH FABRICATION)	
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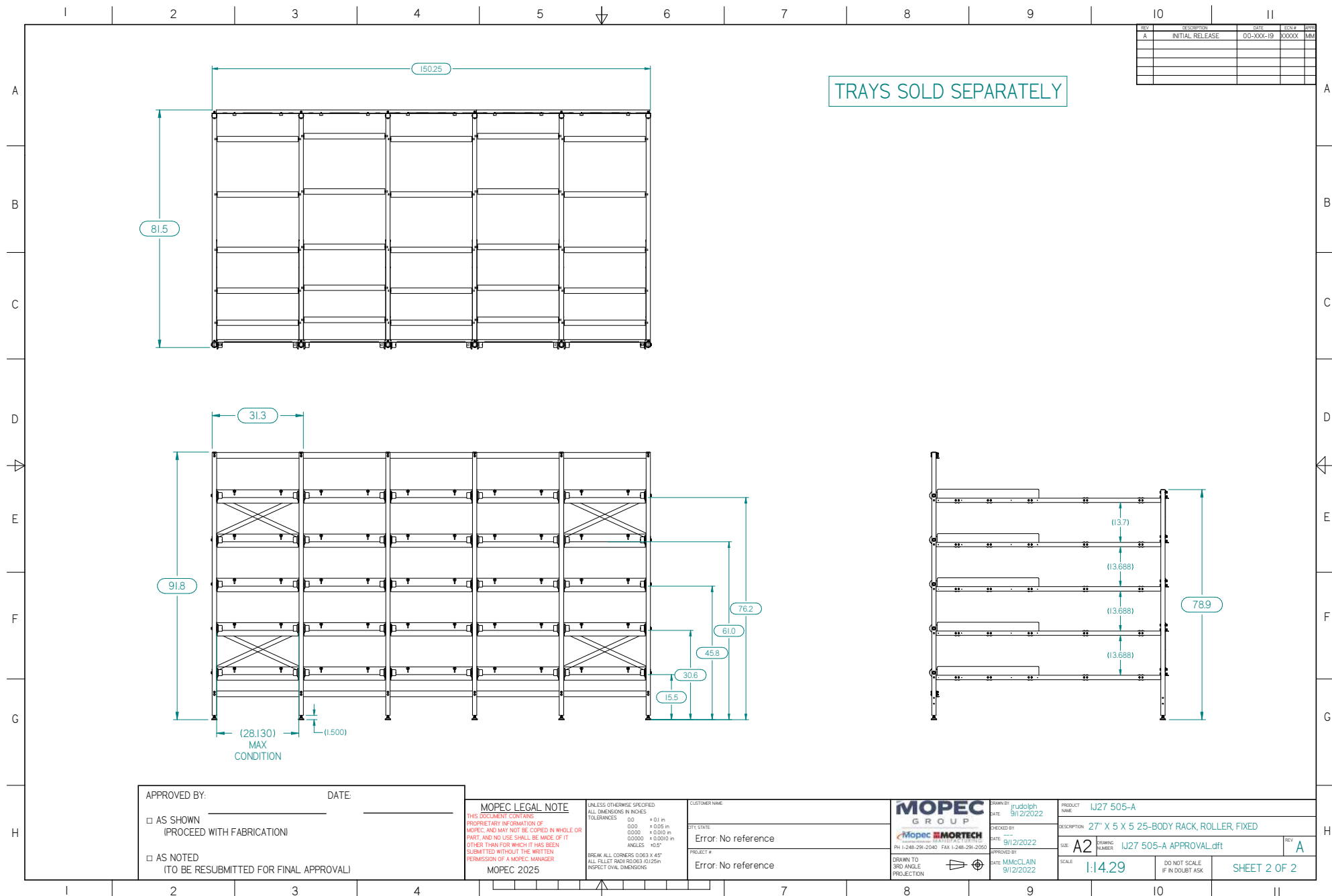
UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS IN INCHES:
TOLERANCES: 00 ± 0.1 in
000 ± 0.05 in
0.0000 ± 0.0010 in
ANGLES: ±0.5°
BREAK: ALL CORNERS 0.063 X 45°
ALL FILLET RADIUS 0.063 (0.125 in)
INSPECT: OVAL DIMENSIONS

CUSTOMER NAME:
CITY/STATE:
Error: No reference
PROJECT #:
Error: No reference

MOPEC GROUP
Mopec **SMARTTECH**
PH: 1-248-291-2040 FAX: 1-248-291-2050
DRAWN TO
SISO ANGLE
PROJECTION

DRAWN BY: rudolph
DATE: 9/12/2022
CHECKED BY:
DATE: 9/12/2022
APPROVED BY:
DATE: MMCLAIN
9/12/2022

PRODUCT NAME:	IJ27 505-A		
DESCRIPTION:	27" X 5 X 5 25-BODY RACK, ROLLER, FIXED		
SIZE:	A2	DRAWING NUMBER:	IJ27 505-A APPROVAL.dft
SCALE:	1:1	DO NOT SCALE IF IN DOUBT ASK	SHEET 1 OF 2



IJ27 505-A APPROVAL.dft