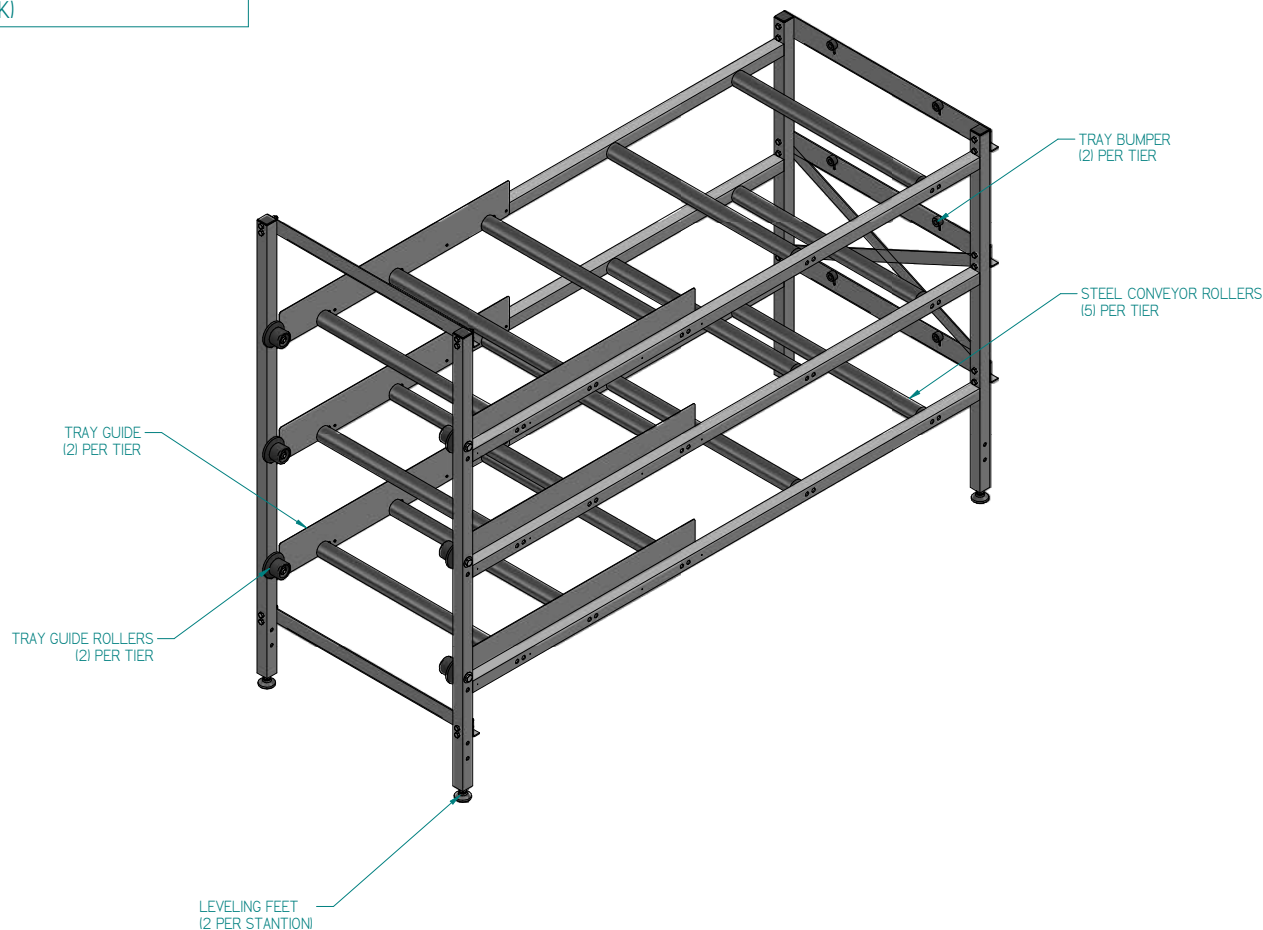


TRAYS SOLD SEPARATELY

NOTE: TRAYS WITH DRAIN PLUGS MUST BE LOADED HEAD FIRST  
(DRAIN PLUG NEAREST FRONT OF RACK)



|   |             |
|---|-------------|
| APPROVED BY: _____  | DATE: _____ |
| <input type="checkbox"/> AS SHOWN<br>(PROCEED WITH FABRICATION)             |             |
| <input type="checkbox"/> AS NOTED<br>(TO BE RESUBMITTED FOR FINAL APPROVAL) |             |

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MOPEC 2023

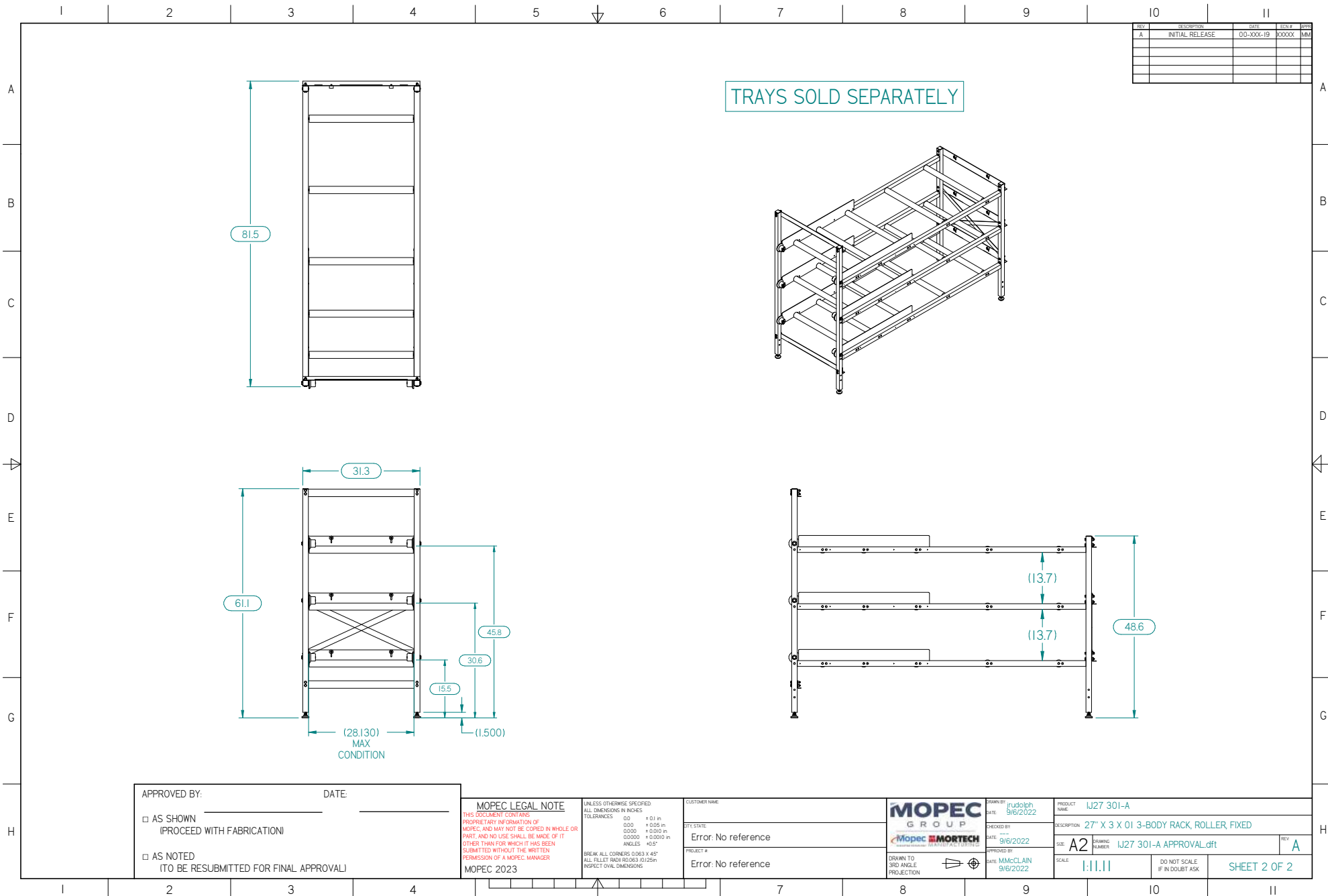
UNLESS OTHERWISE SPECIFIED  
ALL DIMENSIONS IN INCHES:  
TOLERANCES: .00 ± 0.1 in  
                  .000 ± 0.05 in  
                  .0000 ± 0.001 in  
                  .00000 ± 0.0001 in  
ANGLES: ±5°  
BREAK: ALL CORNERS: 0.063 X 45°  
ALL FILLET RADIUS: 0.063 (0.125 in)  
RESPECT OVAL DIMENSIONS

CUSTOMER NAME: \_\_\_\_\_  
CITY/STATE: \_\_\_\_\_  
Error: No reference  
PROJECT #: \_\_\_\_\_  
Error: No reference



|                          |   |
|--------------------------|---|
| DRAWN BY: <u>rudolph</u> | PRODUCT NAME: <u>IJ27 301-A</u>                             |
| DATE: <u>9/6/2022</u>    | DESCRIPTION: <u>27" X 3 X 01 3-BODY RACK, ROLLER, FIXED</u> |
| CHECKED BY: _____        | DATE: <u>9/6/2022</u>                                       |
| DATE: _____              | DATE: <u>MMcCLAIN</u>                                       |
| APPROVED BY: _____       | DATE: <u>9/6/2022</u>                                       |
| SCALE: <u>1:1</u>        | DO NOT SCALE<br>IF IN DOUBT ASK                             |
| SHEET 1 OF 2             |   |

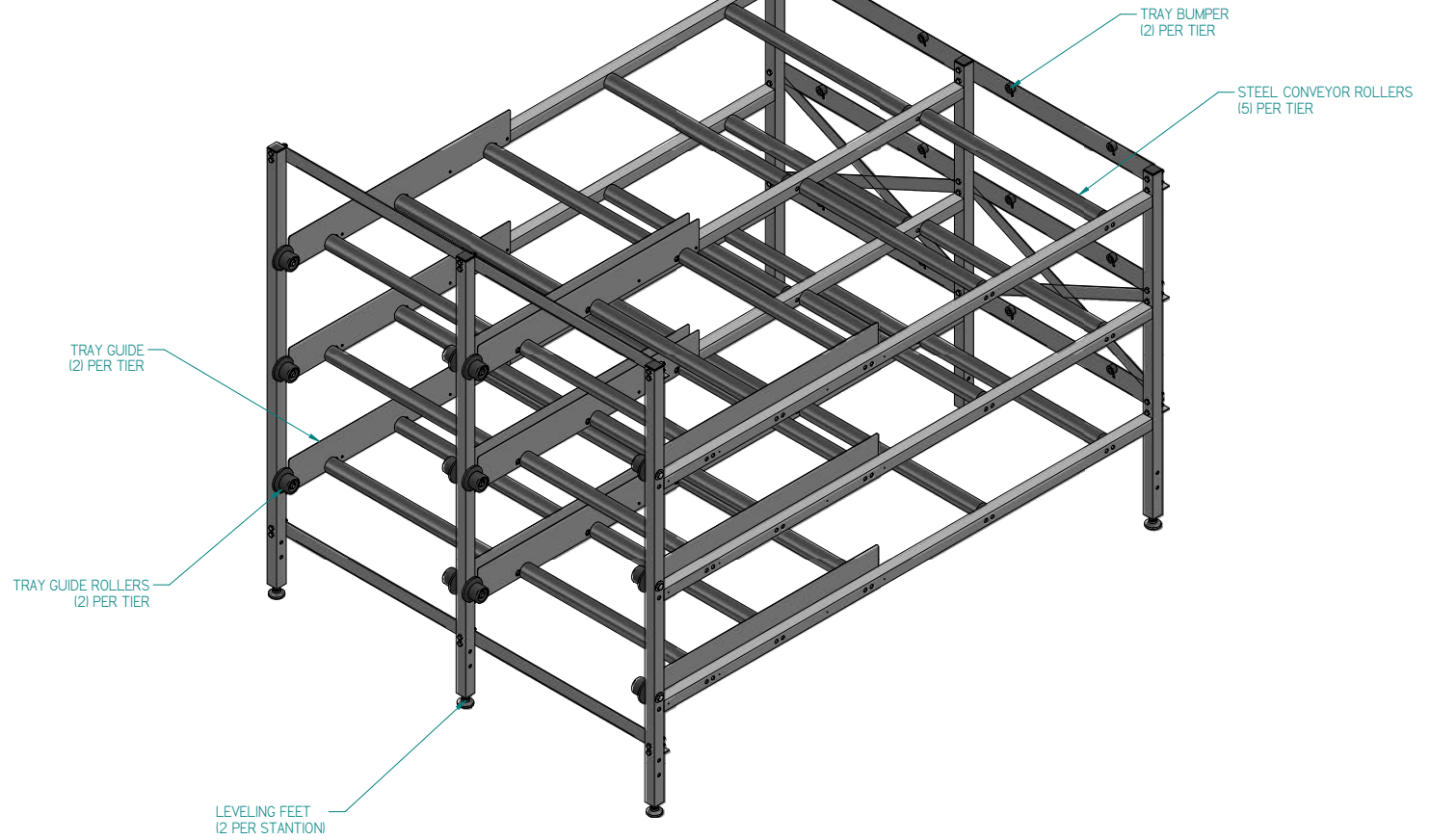
\*IJ27 301-A APPROVAL.dft\*



\*IJ27 301-A APPROVAL.dft\*

TRAYS SOLD SEPARATELY

NOTE: TRAYS WITH DRAIN PLUGS MUST BE LOADED HEAD FIRST  
(DRAIN PLUG NEAREST FRONT OF RACK)



|   |             |
|---|-------------|
| APPROVED BY: _____  | DATE: _____ |
| <input type="checkbox"/> AS SHOWN<br>(PROCEED WITH FABRICATION)             |             |
| <input type="checkbox"/> AS NOTED<br>(TO BE RESUBMITTED FOR FINAL APPROVAL) |             |

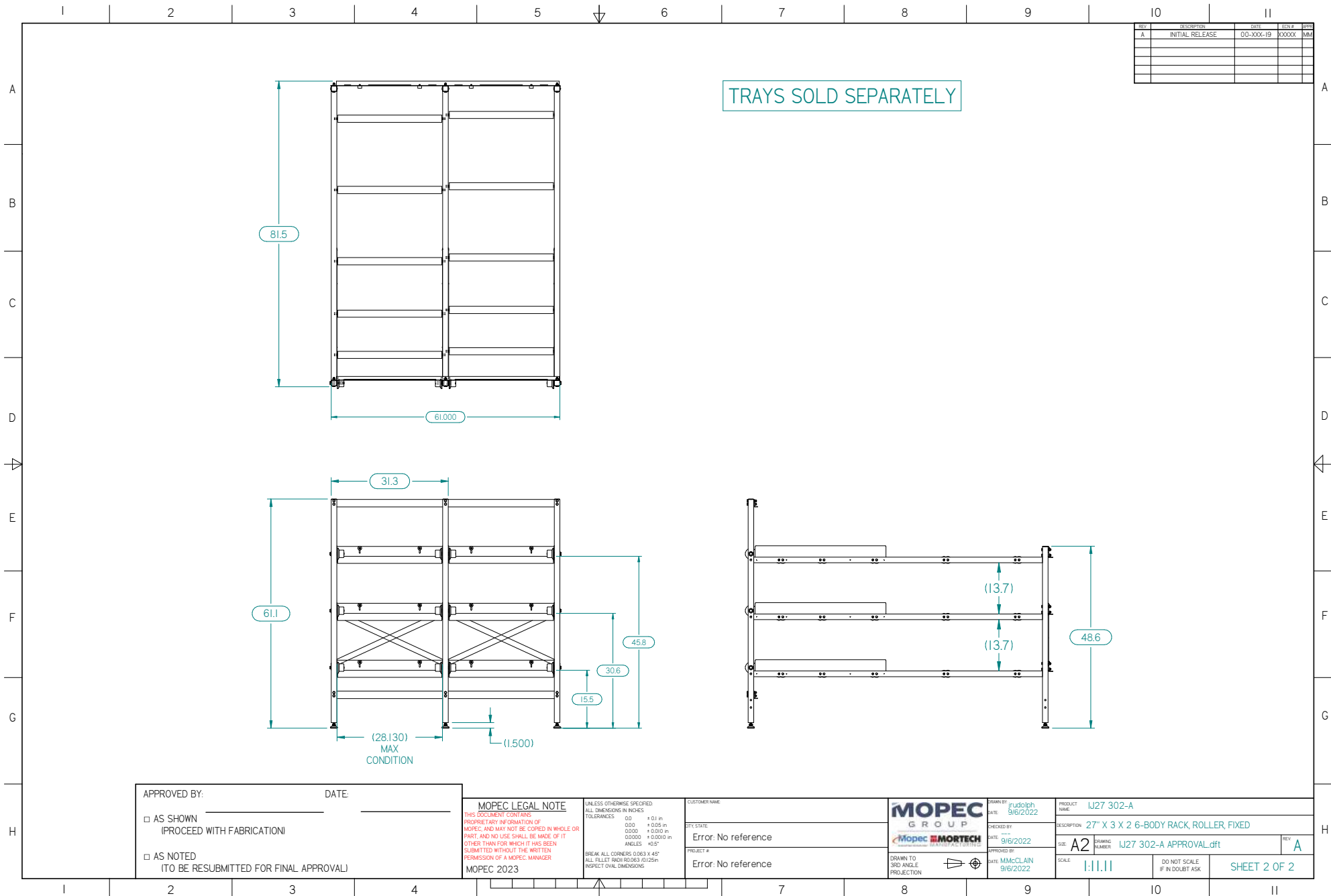
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MOPEC 2023

UNLESS OTHERWISE SPECIFIED:  
ALL DIMENSIONS IN INCHES:  
TOLERANCES: .00 ± 0.1 in.  
                  .000 ± 0.05 in.  
                  .0000 ± 0.001 in.  
                  .00000 ± 0.0010 in.  
ANGLES: ±5°  
BREAK: ALL CORNERS: 0.063 X 45°  
ALL FILLET RADIUS: 0.063 (0.125 in.)  
INSPECT: OVAL DIMENSIONS

CUSTOMER NAME: \_\_\_\_\_  
CITY/STATE: \_\_\_\_\_  
Error: No reference  
PROJECT #: \_\_\_\_\_  
Error: No reference



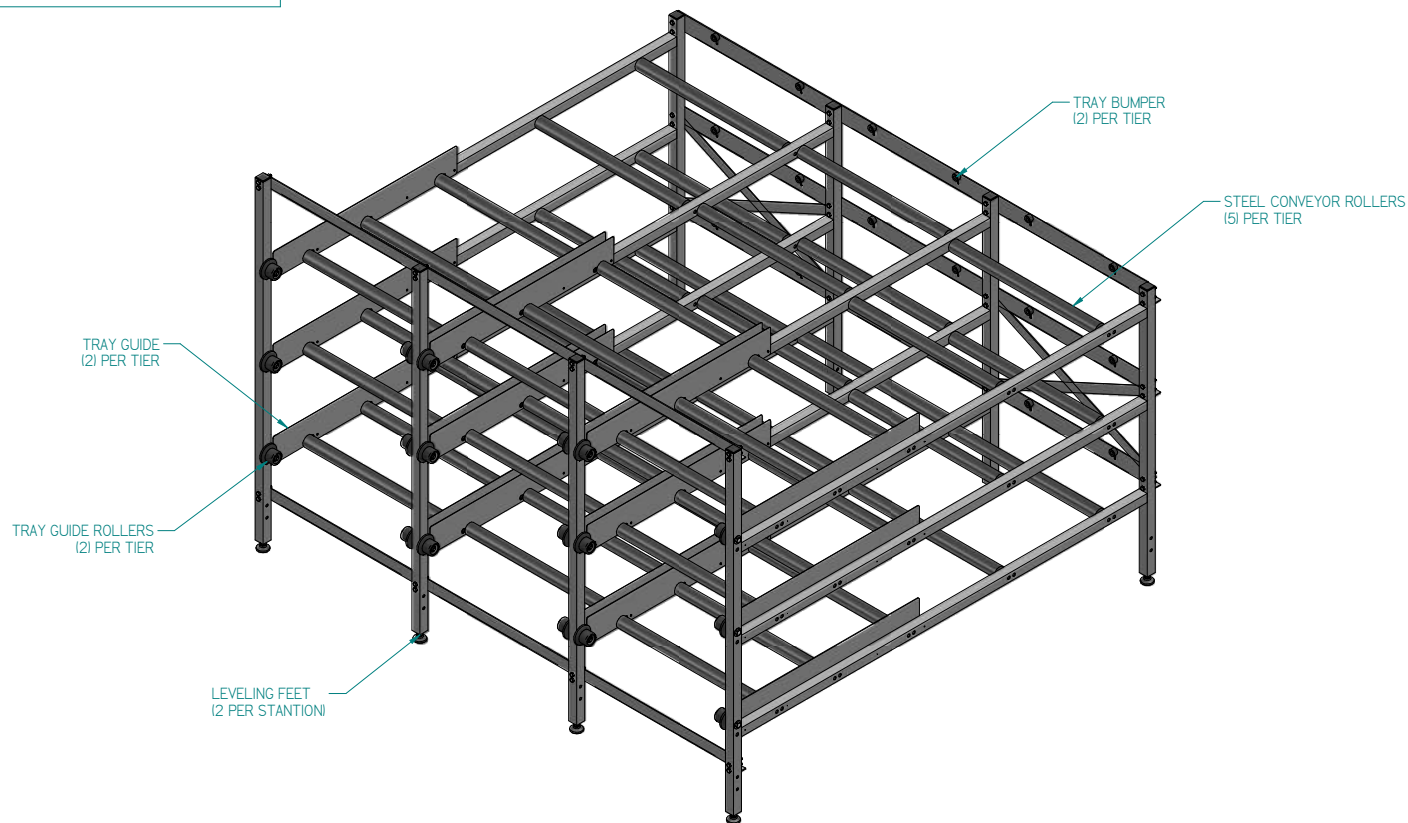
|  |  |
|--|--|
| DRAWN BY: <u>Rudolph</u><br>DATE: <u>9/6/2022</u>              | PRODUCT NAME: <u>IJ27 302-A</u>                            |
| CHECKED BY: _____<br>DATE: <u>9/6/2022</u>                     | DESCRIPTION: <u>27" X 3 X 2 6-BODY RACK, ROLLER, FIXED</u> |
| APPROVED BY: _____<br>DATE: <u>MMcCLAIN</u><br><u>9/6/2022</u> | SHEET: <u>A</u>  |
| SCALE: <u>1:1</u>  | DO NOT SCALE<br>IF IN DOUBT ASK                            |
| SHEET 1 OF 2   |  |



\*IJ27 302-A APPROVAL.dft\*

TRAYS SOLD SEPARATELY

NOTE: TRAYS WITH DRAIN PLUGS MUST BE LOADED HEAD FIRST  
(DRAIN PLUG NEAREST FRONT OF RACK)

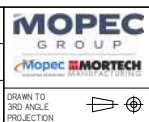


|   |             |
|---|-------------|
| APPROVED BY: _____  | DATE: _____ |
| <input type="checkbox"/> AS SHOWN<br>(PROCEED WITH FABRICATION)             |             |
| <input type="checkbox"/> AS NOTED<br>(TO BE RESUBMITTED FOR FINAL APPROVAL) |             |

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MOPEC 2025

UNLESS OTHERWISE SPECIFIED  
ALL DIMENSIONS IN INCHES:  
TOLERANCES: 00 ± 0.1 in  
000 ± 0.05 in  
0.0000 ± 0.0010 in  
0.0000 ± 0.0010 in  
ANGLES: ± 0.5°  
BREAK: ALL CORNERS: 0.063 X 45°  
ALL FILLET RND: R0.063 (0.125 in)  
INSPECT: OVAL DIMENSIONS

CUSTOMER NAME: \_\_\_\_\_  
CITY/STATE: \_\_\_\_\_  
PROJECT # \_\_\_\_\_  
Error: No reference  
Error: No reference



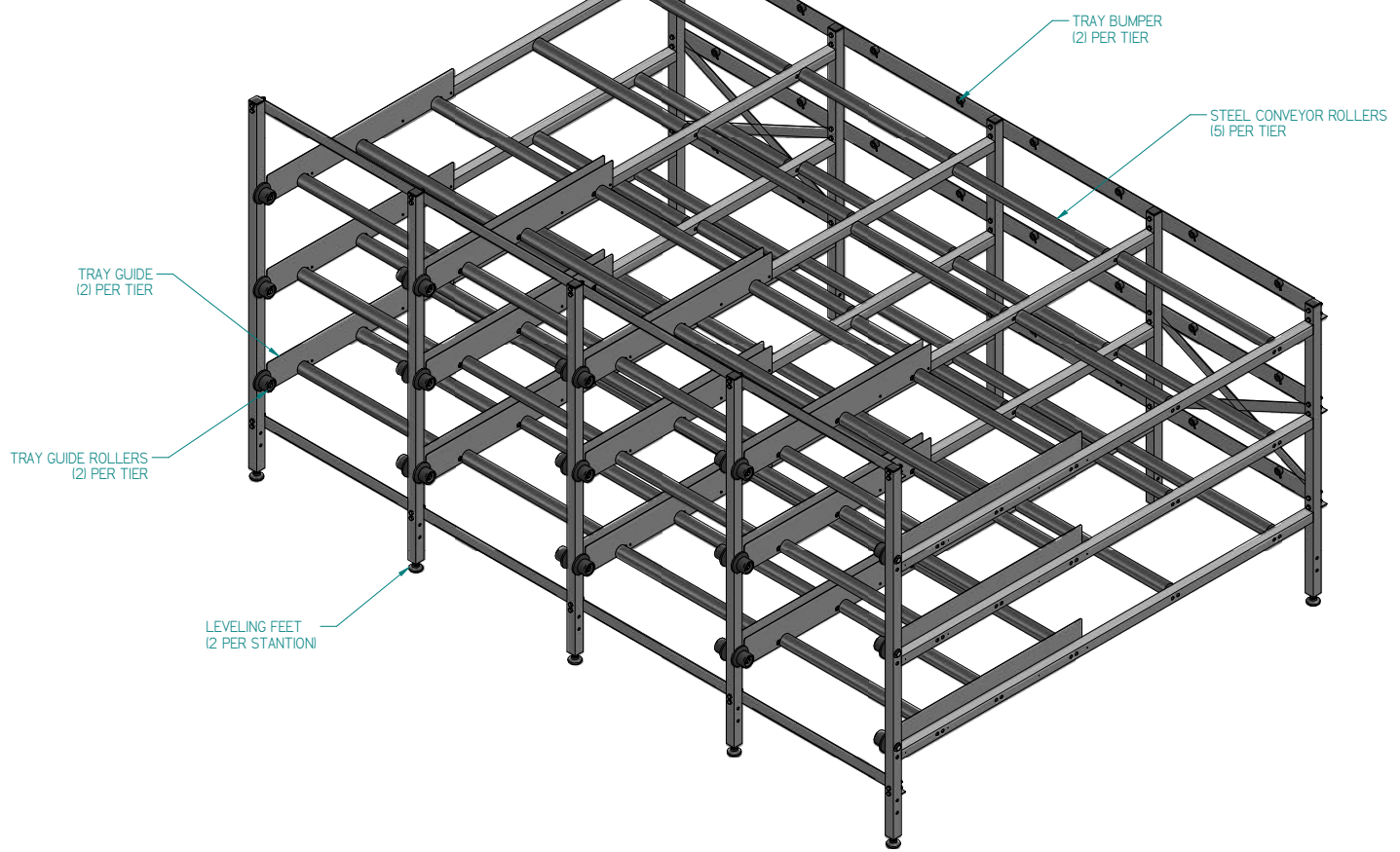
|                          |  |
|--------------------------|--|
| DRAWN BY: <u>Rudolph</u> | PRODUCT NAME: <u>IJ27 303-A</u>                            |
| DATE: <u>9/7/2022</u>    | DESCRIPTION: <u>27" X 3 X 3 9-BODY RACK, ROLLER, FIXED</u> |
| CHECKED BY: _____        | DATE: <u>9/7/2022</u>                                      |
| DATE: _____              | DATE: <u>MMcCLAIN</u>                                      |
| DATE: <u>9/7/2022</u>    | DATE: <u>9/7/2022</u>                                      |
| APPROVED BY: _____       | DATE: <u>MMcCLAIN</u>                                      |
| DATE: <u>9/7/2022</u>    | DATE: <u>9/7/2022</u>                                      |
| SCALE: <u>1:1</u>        | DO NOT SCALE<br>IF IN DOUBT ASK                            |
| SHEET 1 OF 2             |  |

\*IJ27 303-A APPROVAL.dft\*



TRAYS SOLD SEPARATELY

NOTE: TRAYS WITH DRAIN PLUGS MUST BE LOADED HEAD FIRST  
(DRAIN PLUG NEAREST FRONT OF RACK)



|   |             |
|---|-------------|
| APPROVED BY: _____  | DATE: _____ |
| <input type="checkbox"/> AS SHOWN<br>(PROCEED WITH FABRICATION)             |             |
| <input type="checkbox"/> AS NOTED<br>(TO BE RESUBMITTED FOR FINAL APPROVAL) |             |

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|---|--|---|---|---|--|
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|---|--|---|---|---|--|

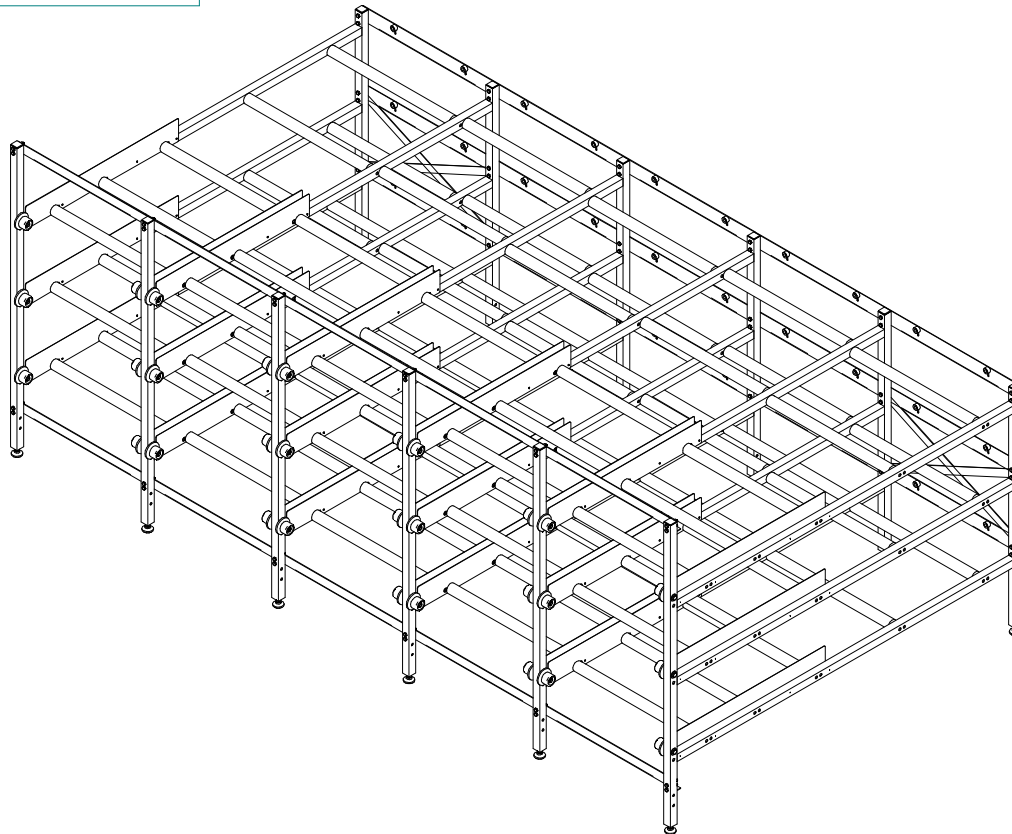
\*IJ27 304-A APPROVAL.dft\*





TRAYS SOLD SEPARATELY

NOTE: TRAYS WITH DRAIN PLUGS MUST BE LOADED HEAD FIRST  
(DRAIN PLUG NEAREST FRONT OF RACK)



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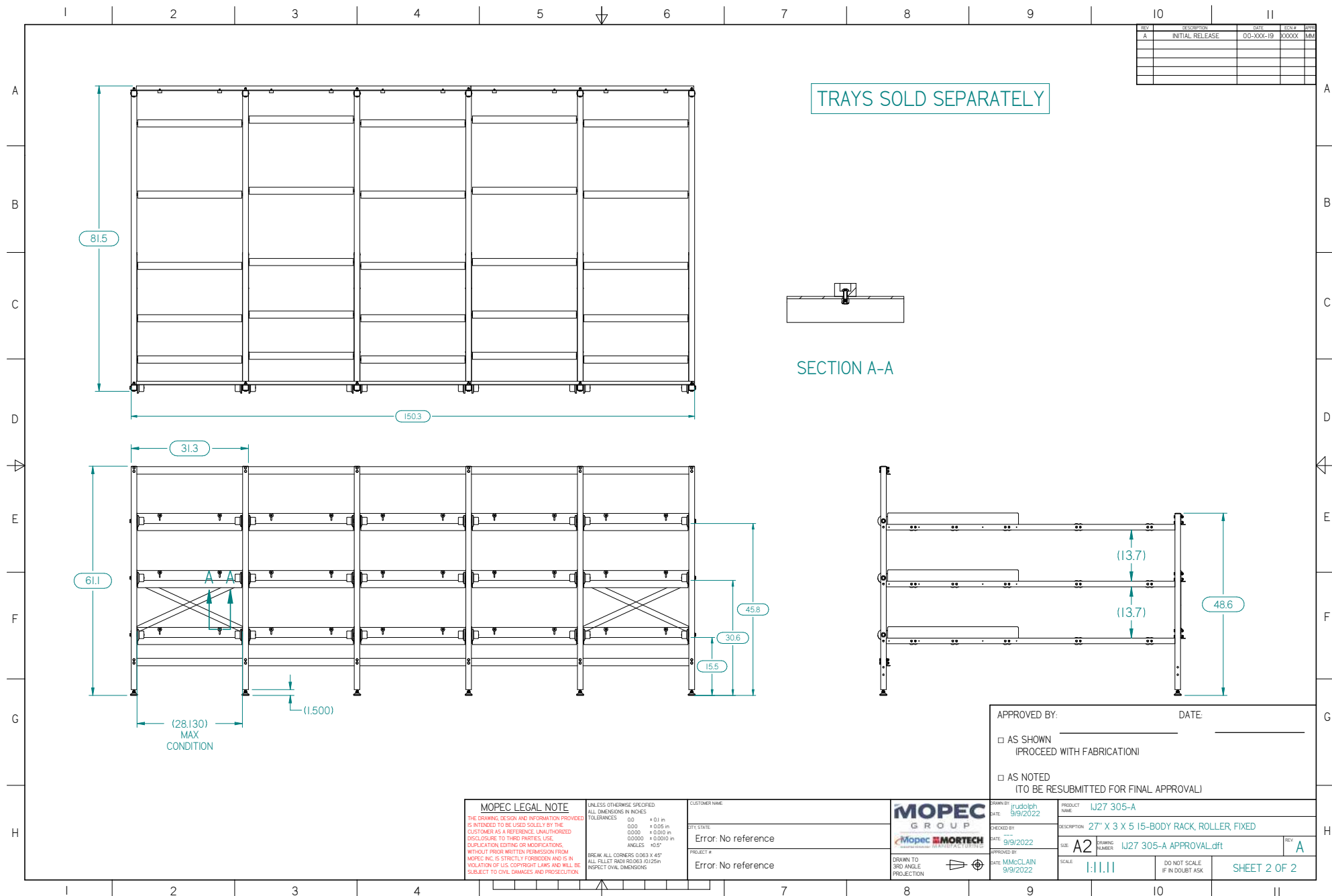
UNLESS OTHERWISE SPECIFIED:  
ALL DIMENSIONS IN INCHES:  
TOLERANCES: .00 ± 0.1 in.  
                  .000 ± 0.05 in.  
                  .0000 ± 0.001 in.  
                  .00000 ± 0.0010 in.  
ANGLES: ±45°  
BREAK: ALL CORNERS: 0.063 X 45°  
ALL FILLET RADIUS: R0.063 (0.125 in)  
INSPECT: OVAL DIMENSIONS

CUSTOMER NAME:  
Error: No reference  
CITY/STATE:  
Error: No reference  
PROJECT #:  
Error: No reference

**MOPEC GROUP**  
**MOPEC MORTTECH**  
DRAWN TO 3RD ANGLE PROJECTION

|   |   |  |           |
|---|---|--|-----------|
| APPROVED BY: _____  |   | DATE: _____                                |           |
| <input type="checkbox"/> AS SHOWN<br>(PROCEED WITH FABRICATION)             |   |  |           |
| <input type="checkbox"/> AS NOTED<br>(TO BE RESUBMITTED FOR FINAL APPROVAL) |   |  |           |
| DRAWN BY:<br>DATE: 9/9/2022   | PRODUCT NAME:<br>IJ27 305-A                             |  |           |
| CHECKED BY:<br>DATE: 9/9/2022   | DESCRIPTION:<br>27" X 3 X 5 15-BODY RACK, ROLLER, FIXED |  |           |
| APPROVED BY:<br>DATE: MMCLAIN 9/9/2022                                      | SIZE:<br>A2   | DRAWING NUMBER:<br>IJ27 305-A APPROVAL.dft | REV:<br>A |
| SCALE:<br>1:1   | DO NOT SCALE<br>IF IN DOUBT ASK                         |  |           |
| SHEET 1 OF 2  |   |  |           |

\*IJ27 305-A APPROVAL.dft\*



\*IJ27 305-A APPROVAL.dft\*