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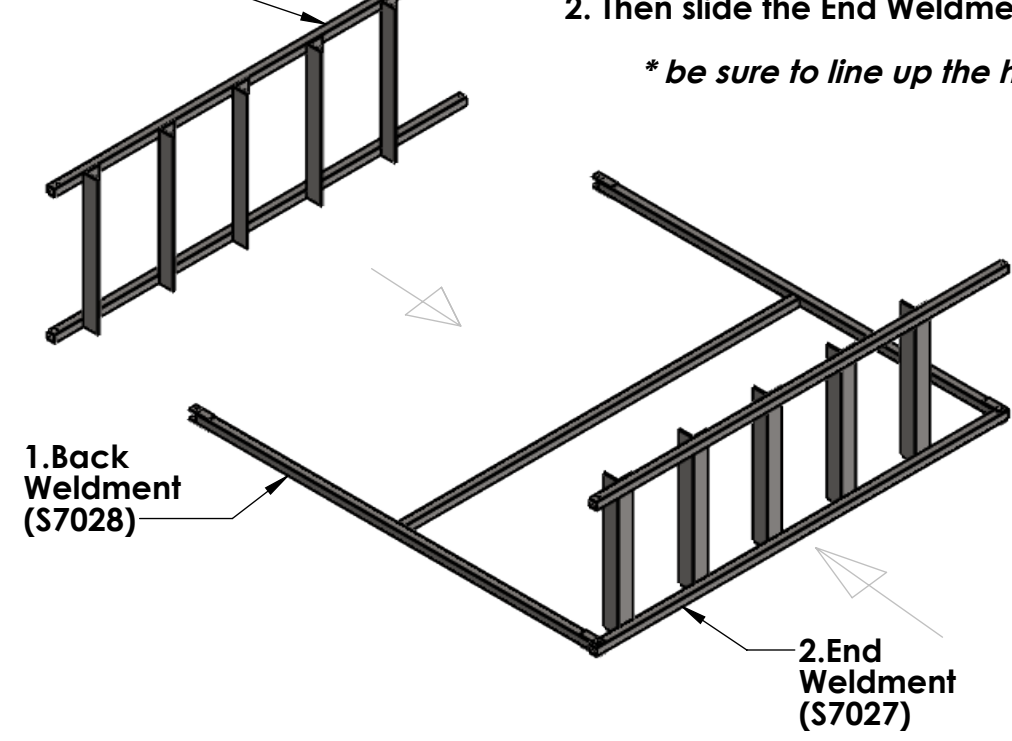
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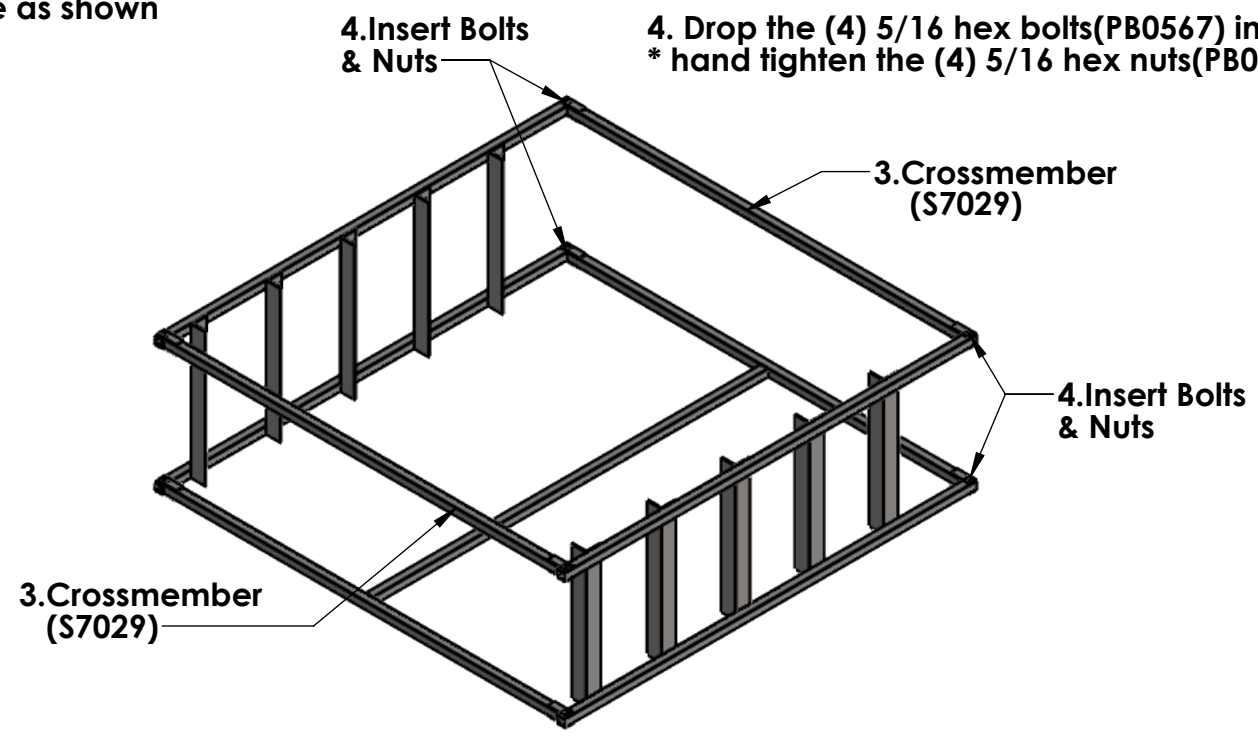
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2. End Weldment (S7027)

- 1. First lay the Back Weldment (S7028) on the floor
- 2. Then slide the End Weldments (S7027) into place as shown
** be sure to line up the holes at each end**



- 3. Slide in the (S7029) crossmember (1 from top, 1 from bottom) taking care to align the holes
- 4. Drop the (4) 5/16 hex bolts (PB0567) into the top bars at this time
** hand tighten the (4) 5/16 hex nuts (PB0018) on the opposite sides*

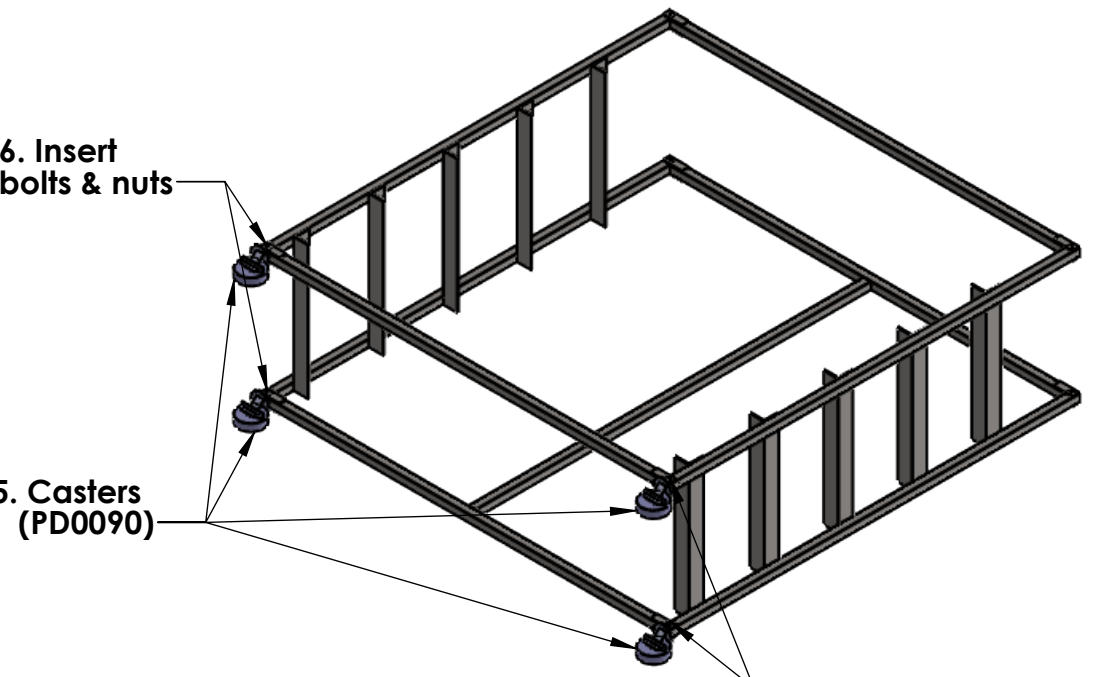


6. Insert bolts & nuts

5. Casters (PD0090)

6. Insert bolts & nuts

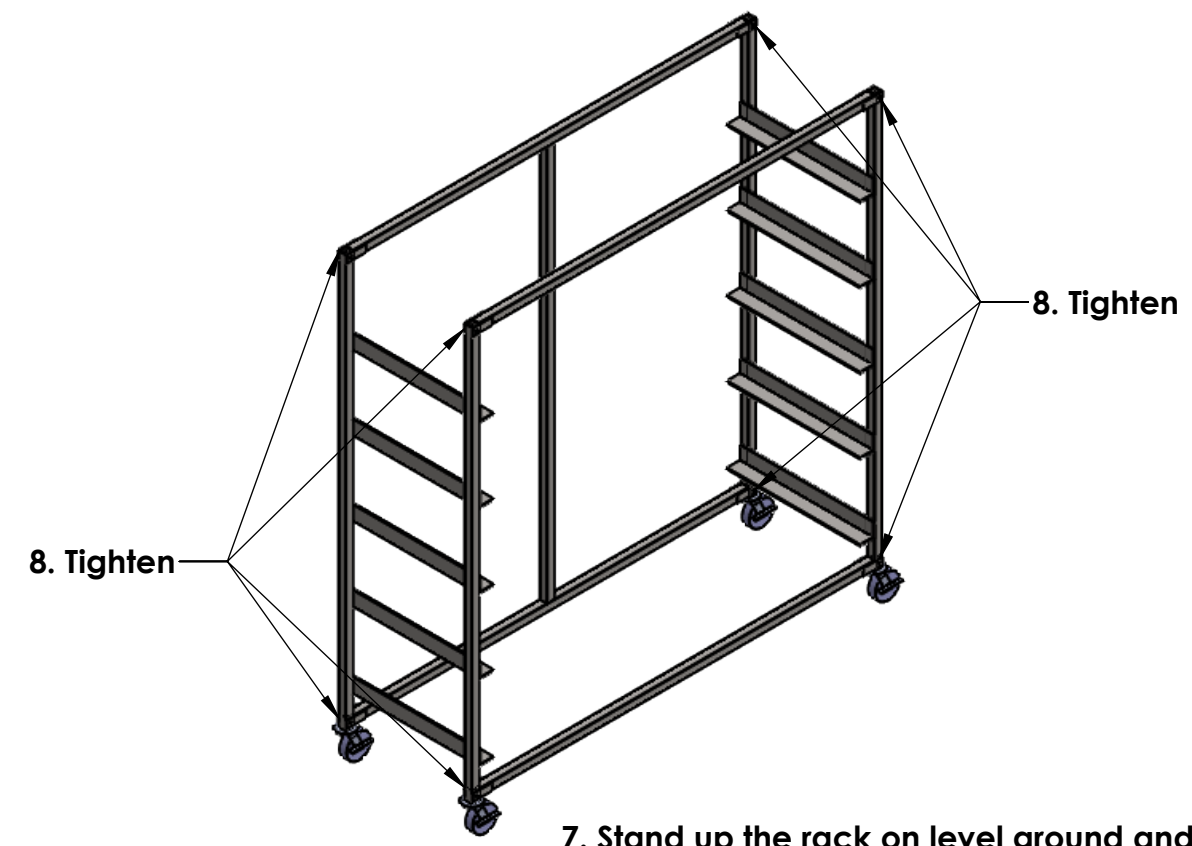
- 5. Insert (4) Casters (PD0090) into the End Weldments and align holes
- 6. Drop in the next (4) 5/16 hex bolts (PB0567) into bottom bars and through casters
** hand tighten the (4) 5/16 hex nuts (PB0018) on the opposite sides*



8. Tighten

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- 7. Stand up the rack on level ground and set a caster brake on each end for stability
- 8. Tighten 1/4 turn past snug all (8) bolts with a (1/2") wrench



MOPEC

TITLE:
IR Rack Assembly instructions

SIZE	DWG. NO.	REV
B	IR26501	1

SCALE: 1:32 WEIGHT: SHEET 2 OF 2

4

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2

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